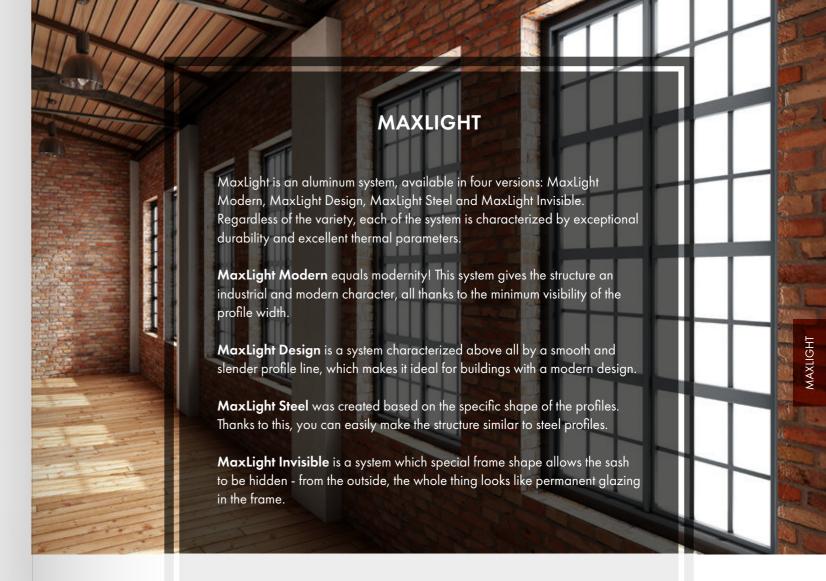
### **MAXLIGHT**

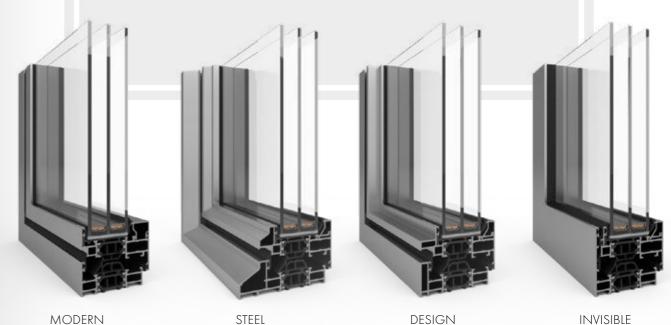
WINDOW AND DOOR SYSTEMS



TECHNICAL DATA	DESIGN	INVISIBLE	MODERN	STEEL			
Frame depth	83 mm	75 mm	75 mm	105 mm			
Leaf depth	92 mm	84 mm	84 mm	97 mm			
Filling thickness	to 59 mm	to 59 mm	to 68 mm	to 59 mm			
Glazing bead height	15 mm	15 mm	15 mm	15 mm			
MINIMAL WIDTH OF STRUCTURAL SECTIONS VISIBLE FROM THE OUTSIDE							
Min. width of window opened inside visible from the outside	frame: 35 mm sash: 35 mm	frame (hidden sash): 70 mm	frame: 35 mm sash: 35 mm	frame: 35 mm sash: 35 mm			
Min. width of door opened inside visible from the outside	frame: 35 mm sash: 68 mm	-	frame: 35 mm sash: 35 mm	frame: 35 mm sash: 35 mm			
Min. width of door opened outside visible from the outside	frame: 15 mm sash: 88 mm	-	frame: 15 mm sash: 88 mm	frame: 15 mm sash: 88 mm			



### Alternative MaxLight profiles



45

44

## **COLOURS**





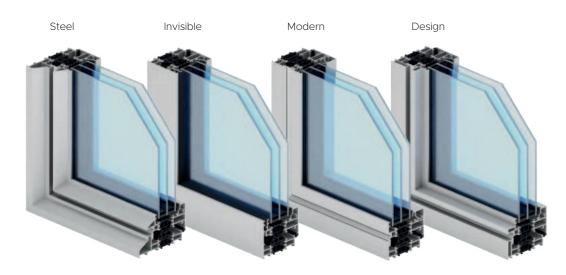


window and door systems

# Max Light







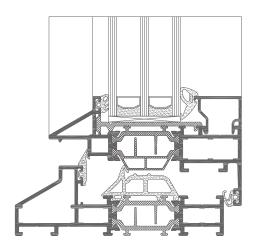
#### system characteristic

- \_ window and door system with thermal insulation, featuring a slim profile line ensuring maximum light access
- \_ the specific shape of the profiles of the Max Light system (resembling steel profiles) gives the structure a modern industrial character
- \_system application: turn-only, fixed windows, openable windows: single-sash windows with the possibility of tilting, outswing type
- \_ available system options: Max Light DESIGN, Max Light INVISIBLE, Max Light MODERN, Max Light STEEL
- \_ Max Light is a group of systems distinguished on the market by its unique design, dedicated to modern architectural
- \_ wide range of colours RAL palette (Qualicoat 1518), textured colours, Aliplast Wood Colour Effect wood-like colours, Aliplast Loft View - colours imitating stone surfaces (Qualideco PL-0001), anodised colour (Qualanod 1808), bi-colour

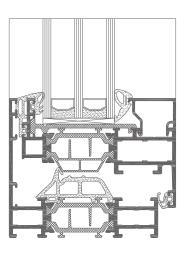
### technical specification

system	thermal insulation Uf*	air permeability	windload resistance	watertightness
ML	Uf from 1.8 W/m²K	Class 4; EN 12207	Class C5; EN 12210	Class E1650; EN 12208

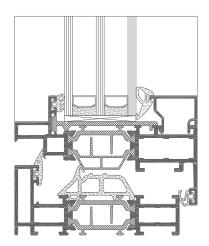
<sup>\*</sup> Thermal insulation is dependent on a combination of profiles and thickness of the filling



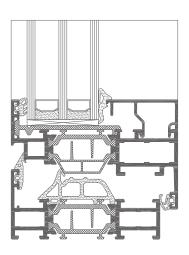
cross-section of the Max Light Steel system (ML820N + ML810)



cross-section of the Max Light Invisible system (ML920 + ML910)



cross-section of the Max Light Design system (ML620 + ML610)



cross-section of the Max Light Modern system (ML020 + ML010)